SECTION 10431 - SIGNS

PART 1 - GENERAL

1.1 RELATED DOCUMENTS

A. Drawings and general provisions of the Contract, including General and Supplementary Conditions and Division 1 Specification Sections, apply to this Section.

1.2 SUMMARY

- A. This Section includes the following:
 - 1. Panel signs.

1.3 SUBMITTALS

- A. Product Data: Include construction details, material descriptions, dimensions of individual components and profiles, and finishes for each type of sign.
- B. Samples for Initial Selection: For each type of sign material indicated that involves color selection.

1.4 QUALITY ASSURANCE

- A. Source Limitations: Obtain each sign type through one source from a single manufacturer.
- B. Regulatory Requirements: Comply with the Americans with Disabilities Act (ADA) and with code provisions as adopted by authorities having jurisdiction.

1.5 PROJECT CONDITIONS

A. Field Measurements: Where sizes of signs are determined by dimensions of surfaces on which they are installed, verify dimensions by field measurement before fabrication and indicate measurements on Shop Drawings.

PART 2 - PRODUCTS

2.1 MANUFACTURERS

A. In other Part 2 articles where titles below introduce lists, the following requirements apply for product selection:

1. Available Manufacturers: Subject to compliance with requirements, manufacturers offering products that may be incorporated into the Work include, but are not limited to, the manufacturers specified.

2.2 PANEL SIGNS

- A. General: Provide panel signs that comply with requirements indicated for materials, thicknesses, finishes, colors, designs, shapes, sizes, and details of construction.
 - 1. Produce smooth panel sign surfaces constructed to remain flat under installed conditions within tolerance of plus or minus 1/16 inch (1.5 mm) measured diagonally.
- B. Available Manufacturers:
 - 1. Allenite Signs; Allen Marking Products, Inc.
 - 2. American Graphics Inc.
 - 3. Andco Industries Corp.
 - 4. APCO Graphics, Inc.
 - 5. ASI Sign Systems, Inc.
 - 6. Best Manufacturing Co.
 - 7. Grimco, Inc.
 - 8. Innerface Sign Systems, Inc.
 - 9. Kaltech Industries Group, Inc.
 - 10. Mills Manufacturing, Inc.
 - 11. Mohawk Sign Systems.
 - 12. Seton Identification Products.
 - 13. Signature Signs, Inc.
 - 14. Supersine Company (The).
- C. Cast-Acrylic Sheet: Manufacturer's standard and as follows:
 - 1. Color: As selected by Architect from manufacturer's full range.
 - 2. Unframed Panel Signs: Fabricate signs with edges mechanically and smoothly finished.
- D. Graphic Content and Style: Provide sign copy that complies with requirements indicated for size, style, spacing, content, mounting height and location, material, finishes, and colors of signage.
 - 1. Provide one sign for each entrance to the latrine.
- E. Tactile and Braille Copy: Manufacturer's standard process for producing copy complying with ADA Accessibility Guidelines and ICC/ANSI A117.1. Text shall be accompanied by Grade 2 braille. Produce precisely formed characters with square cut edges free from burrs and cut marks.
 - 1. Panel Material: Opaque acrylic sheet.
 - 2. Raised-Copy Thickness: Not less than 1/32 inch (0.8 mm).

2.3 PANEL SIGN TYPES

A. Toilet Room Signs:

- 1. Material: Cast-acrylic sheet.
- 2. Perimeter: Unframed or Framed.
- 3. Copy: Raised.
- 4. Character Style: Helvetica.
- 5. Text: According to requirements in the ADA or of authorities having jurisdiction, whichever are more stringent. Signs to read "MEN" and "WOMEN" as appropriate, with standard pictograph and Braille.
- 6. Message: Fixed.
- 7. Sizes:
 - a. Sign: Manufacturer's standard, but no less than 6" x 8".
 - b. Character: Minimum 1-inch- (25-mm-).

8. Colors:

- a. Frame: As selected by Architect from Manufacturer's standard signs.
- b. Character: As selected by Architect from Manufacturer's standard signs.
- c. Background: As selected by Architect from Manufacturer's standard signs.

2.4 ACCESSORIES

A. Anchors and Inserts: Provide nonferrous-metal or hot-dip galvanized anchors and inserts for exterior installations and elsewhere as required for corrosion resistance.

PART 3 - EXECUTION

3.1 EXAMINATION

- A. Examine substrates, areas, and conditions, with Installer present, for compliance with requirements for installation tolerances and other conditions affecting performance of work.
- B. Verify that items, including anchor inserts, provided under other sections of Work are sized and located to accommodate signs.
- C. Examine supporting members to ensure that surfaces are at elevations indicated or required to comply with authorities having jurisdiction and are free from dirt and other deleterious matter.
- D. Proceed with installation only after unsatisfactory conditions have been corrected.

3.2 INSTALLATION

- A. General: Locate signs and accessories where indicated, using mounting methods of types described and in compliance with manufacturer's written instructions.
 - 1. Install signs level, plumb, and at heights indicated, with sign surfaces free from distortion and other defects in appearance.
 - 2. Mount signs 60" above grade, centered on the push side of the door.
- B. Wall-Mounted Panel Signs: Attach panel signs to doors using methods indicated below:
 - 1. Mechanical Fasteners: Use nonremovable mechanical fasteners placed through predrilled holes. Attach signs with fasteners and anchors suitable for secure attachment to substrate as recommended in writing by sign manufacturer.

END OF SECTION 10431